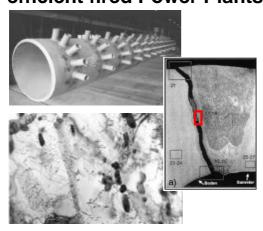
International Workshop on:

Performance and Requirements of Structural Materials for modern high efficient fired Power Plants



September 6-9, 2005
Institute for Materials Technology
at the Darmstadt University of
TechnologyInstitut für Werkstoffkunde

Organised by:







The National Institute for Metalworking Skills (NIMS) is committed to the development of a globally competitive American workforce.

NIMS assists the metalworking industry though:

- The development and maintenance of skill standards
- The certification of individual skills
- The accreditation of training programs
- The implementation of the standards and certifications with companies, and training and educational institutions

The aim of the **Materials Testing Institute University of Stuttgart** is to carry out the following tasks:

- Research and development work in the areas of:
 - Materials and component testing,
 - Materials development/optimisation,
 - Safety of components and design
- Cooperation with industries, particularly in the area of small and Medium Company in the fields of technology transfer, such as damage prevention, modern computational methods, materials selection, and production methods
- Conformity tests of existing codes and regulations, certification of products
- Cooperation in standard and expert committees, maintenance of German Calibration Servive (DKD)
- Cooperation with Teaching

The State Materials Testing Institute

Darmstadt (Staatliche Materialprüfungsanstalt Darmstadt, MPA) and the Chair
and Institute for Materials Technology

(Fachgebiet und Institut für Werkstoffkunde, IfW) at the Darmstadt University of Technology represent a highly efficient technological-scientifical center research, teaching, development, testing and consulting. While in the case of Materials Testing and Monitoring special emphasis is placed on the determination of technological, physical and chemical properties of materials. semifinished products and components, the sector Research is predominantly concerned with integral evaluation of component characteristics in the light of the interrelation between materials.

INTRODUCTION TO THE WORKSHOP

The increasing demand for energy all over the world together with the need to save fossil recources and reduce greenhouse gases lead to the necessity of high efficient fired power plants. In order to build such high efficient Power plants new materials that are able to bear higher temperatures have to be developed. In the case of steam power plants the research is focused on 9 12% Cr-steels and nickel-based superalloys. The Japanese National Insitute for Metalworking Skills (NIMS), the German State Materials Testing Institute Stuttgart (MPA Stuttgart) and the German Institute for Materials Technology at the Darmstadt University of Technology (IfW Darmstadt) agreed to organize this workshop to exchange experiences in developing new materials for high efficient power plants and to discuss the actual questions of material behavior in highly loaded components of power plants.

Programm

Tuesday 6th September 2005

| Tuesday 6th September 2005 | | |
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| 9:00 | Reception | |
| 9:30 | Opening of workshop, Prof. Berger / Prof. Roos, | |
| | Prof. Wörner: President of Darmstadt University of Technology | |
| Session A: Development, optimization and characterization of new materials | | |
| Chairman: Pro | f. C. Berger (A1 to A4) | |
| 9:50 A1 | D. Goldschmidt (Siemens PG): COORETEC Initiative – Material Development for High Efficient Power Plants | |
| 10:20 A2 | F. Masuyama (Kyushu Inst.): Future development of materials for high efficient power plants in Japan | |
| 10:50 A3 | F. Abe (NIMS): Actual status of materials development of 9-12% Cr-Steels in Japan | |
| 11:20 A4 | TU. Kern (Siemens P.G.): Material development in the frame of COST 536 | |
| 11:50 | Awarding | |
| 12:10-13:10 | Lunch | |
| 13:10-13:40 | Laboratory visit | |
| Chairman: Dr. F. Abe (A5 to A8) | | |
| 13:40 A5 | J. Hald (ELSAM): Microstructure of 9-12% Cr Steels | |

| K. Kimura (NIMS): Microstructural stability and degradation behavior of 12Cr ferritic creep resistant steels | | |
|--|--|--|
| K. Sawada (NIMS): Precipitation behavior of Z phase during aging and creep in 9-12%Cr ferritic heat resistant steels | | |
| H. Semba (NIMS): Effects of Precipitates and their Stability on the Creep Strengh of Advanced 9%Cr Heat Resistant Steels Containing High Boron | | |
| Coffee break | | |
| Chairman: Dr. TU. Kern (A9 to A11) | | |
| M. Tabuchi (NIMS): Improvement of HAZ microstructures of 9Cr heat resisting steel by boron addition | | |
| M. Yoshino (NIMS): Precipitation behaviour of MX carbonitride in high Cr ferritic steels | | |
| F. Abe (NIMS): Actual status of improving the properties of Nickel-based superalloys for steam turbine applications up to 700°C | | |
| close of first day | | |
| Dinner | | |
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Wednesday 7th September 2005

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| Session B: Design and component | | | |
| | viour, monitoring | | |
| Chairman: Dr. K | . Kimura (B1 to B5) | | |
| 9:00 B1 | S. Linn, M. Schwienheer, A. Scholz und C. Berger (IfW): Data Assessment and Creep Modelling | | |
| 9:30 B2 | K. Yagi (NIMS): Risk-based use of advanced structural steels in thermal power plants | | |
| 10:00 -10:20 | Awarding | | |
| 10:20 | Coffee break | | |
| 10:50 B3 | K. Maile, A. Klenk, E.Roos, A,. Jovanovic (MPA University of Stuttgart): Monitoring of components of new materials – requirements and solutions | | |
| 11:20 B4 | H. Tschaffon (E. ON): COMTES 700 – on the way to 700 °C Power Plant | | |
| 11:50 B5 | A. Klenk (MPA University of Stuttgart), F. Müller, A. Scholz, T.S. Mao (IFW), J. Ewald (Siemens): Creep crack growth evaluation | | |
| 12:20-13:20 | Lunch | | |

| Secsion C. F | | | |
|--|---|--|--|
| Session C: Failure and long term behaviour | | | |
| of welding, data evaluation | | | |
| Chairman: Pro | of. E. Roos (C1 to C5) | | |
| 13:20 C1 | A. Klenk, K. Maile (MPA University of Stuttgart), J. Schubert (Alstom PowerMannheim): Evaluation of weld creep strength | | |
| 13:50 C2 | I. Nonaka (IHI): Full size internal pressure creep test for welded P91 hot reheat piping and elbow | | |
| 14:20- 14:50 | Coffee break | | |
| 14:50 C3 | H. Nishida (Chugobu Electric Co.): The development of unified residual life assessment method at the high temperature steam piping welding joints using low Cr alloy for boiler | | |
| 15:20 C4 | A. Helmrich (ALSTOM Power Boiler), J. Heinemann (UTP), RU. Husemann (Babcock-Hitachi Europe), K. Maile, A. Klenk (MPA University of Stuttgart): Practical solutions for Ni-based welding consumables for boiler tubes and piping in the temperature range up to 720°C | | |
| 15:50 C5 | A. Scholz, M. Schwienheer (IfW): Testing procedures in high temperature range | | |
| 16:20 | Final discussion | | |
| 16:40 | Close of workshop | | |
| 17:30 | Visit at ESA's Spacecraft Operations Centre ESOC, Darmstadt | | |

Technical Programme

| Wednesday 7 th Sept. 17:30 | Visit at ESA's Spacecraft Operations Centre ESOC, Darmstadt |
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| Thursday 8 th Sept. 8:00 - 15:00 16:30 19:00 | Visit at Saarschmiede/Völkingen Wine Tasting Tour Dinner |
| Friday 9 th Sept. | Technical Programme Sightseeing Rhine River |

Registration Fee

Industry 200€, University 150€, Postgraduate 100€, Retiree 60€, Students 30€

Members of the Advisory Board, Speakers and Organizers are free.

Registration and Payment Information

The closing date for registration is the 20th. of august 2005. Acceptance after this date is dependent on the availability of places. Registration form see enclosure. Payments should be made by transfer order to:

bank: Sparkasse Darmstadt

bank identification code: 508 501 50

account no.: 704 300 code: workshop IfW

Cancellation

Refund of fee, less 20% administration charge, may be applied for until 20th. of august 2005. After this date, fees can no longer be refunded. Receipt of a registration form is regarded as a firm booking and acceptance of the conditions

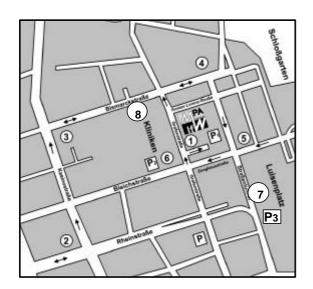
stated above. If for any reason a delegate is unable to attend, payment of fees must still be honoured.

Informations

Conference Location:

IfW Darmstadt, Grafenstraße 2, 64283 Darmstadt http://www.mpa-ifw.tu- darmstadt.de

How to reach IfW Darmstadt



by car:

?via motorway intersection Darmstadt

Motorway A 5 or A 67 up to Darmstädter Kreuz (Darmstadt intersection), exit in the direction Darmstadt Innenstadt (town centre), follow the sign "B 26, Stadtmitte" (town centre). On **Rheinstraße** drive straight on for approx. 3 km in the direction

Stadtmitte. The further route in the town centre area is marked with ??? in the detail map. At the location (2) turn off to the left into Kasinostraße (sign "B 3, Frankfurt, Klinikum"), after approx. 300 metres (3) turn off to the right into Bismarckstraße, after another 400 metres fork right into the second road (4) via Mathildenplatz to the next intersection; there, turn off to the right into Bleichstraße (5) and once again turn right into Grafen-(6). MPA/IfW are housed in the straße building (1) with the light clinker brick facade on the right side of the road. Please inquire at the reception where you may park your car (P1, P2, P3,P).

?from the direction Aschaffenburg / Dieburg

Proceed on the national road B 26 to the town centre of Darmstadt up to the intersection **Bleichstraße** (B 26) and **Grafenstraße** (5), there, you turn off to the right. MPA/IfW are housed in the building (1) with the light clinker brick facade on the right side of the road. Please inquire at the reception where you may park your car. **P1**: Car park at the rear side of the building, the access is controlled by a barrier . **P2**: The utilisation of the car park is only possible if you buy a car-parking ticket. **P**: public car park.

by aeroplane:

From **Rhein-Main Airport** take the HEAG bus line "Airliner" (departure from bus lane 14 next to arrival level C at the airport) directly to Darmstadt, bus stop

Hauptbahnhof. Proceed by bus (line D, F or H) to Luisenplatz (marked as number 7), or by Tram No. 3 to Bismarckstraße (marked as number 8) from either place, you walk for approx. 5 minutes until you reach the MPA/IfW (1) building in Grafenstraße 2.

Or (the less convenient alternative): From Rhine-Main Airport by suburban train to Frankfurt – Hauptbahnhof (Central Station), there you have to change and take a train to Darmstadt – Hauptbahnhof. You continue by bus (line D or F) up to Luisenplatz, from there, you walk for about 5 minutes until you reach the MPA/IfW building (1) in Grafenstraße 2.

by train:

Darmstadt Hauptbahnhof (Central Station), by bus (line D, F or H) to Luisenplatz, from there, you walk for approx. 5 minutes until you reach the MPA/IfW (1) building in Grafenstraße 2.

Accommodation

Attendees will be responsible for making their own hotel reservation at the following hotel(s) with code "**IfW**". To guarantee the special rates, please observe the deadline for reservation:

Maritim Hotel Darmstadt Rheinstr. 105 64295 Darmstadt Tel (+49) (0) 6151 303 0 Fax 0049 (0) 6151 303 111 Parkhaushotel (Best Western Hotel Darmstadt) Grafenstraße 31 64283 Darmstadt Tel (+49) (0) 6151-28100 Fax 0049 (0) 6151 293908

Hotel Ibis Darmstadt Kasinostrasse 6 64293 Darmstadt Tel (+49) (0) 6151/39700 Fax 0049 (0) 6151 3970 123

(until 15^{th} of August 2005 at the special rates availiable)

Location of hotels



Information about Darmstadt:

http://www.darmstadt.de http://www.proregio-darmstadt.de/ default.asp

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